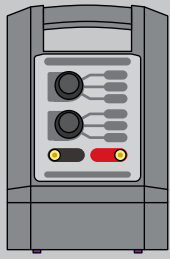


KIT CONTENTS



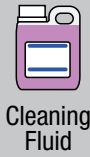
TIG Brush Unit



Red Cable



Black Cable and Clamp



Cleaning Fluid



Neutralising Fluid



Power Cord



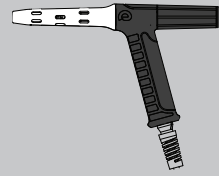
Wand



Brushes



Shrouds



*Propel™ Torch (Optional)

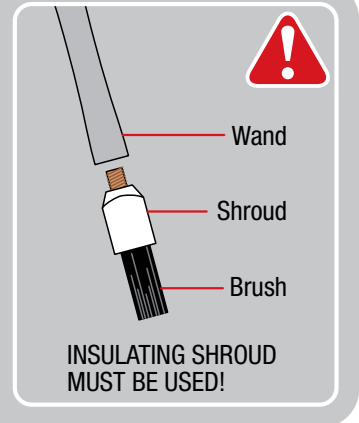
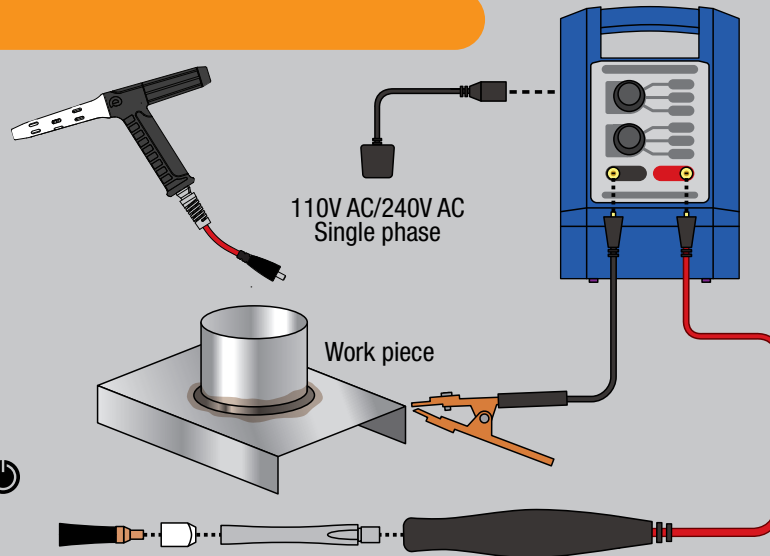
SAFETY



- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION, MASK & GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 110V/240V.
- REFER TO FLUID SAFETY INFORMATION IN SAFETY DATA SHEET.

ASSEMBLY

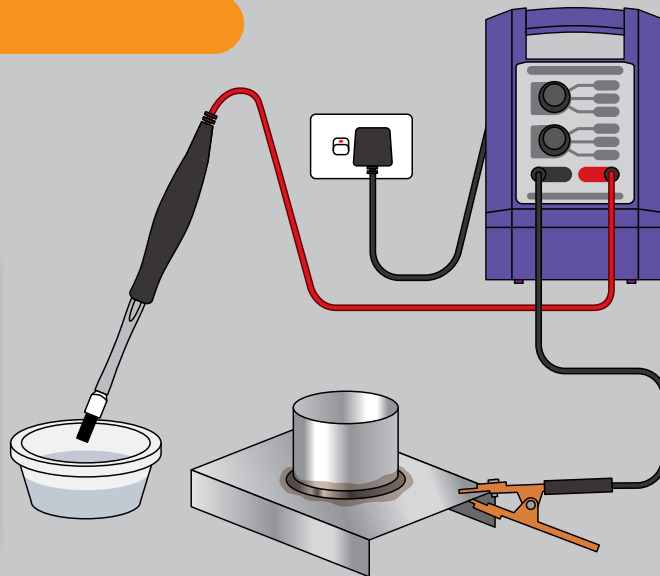
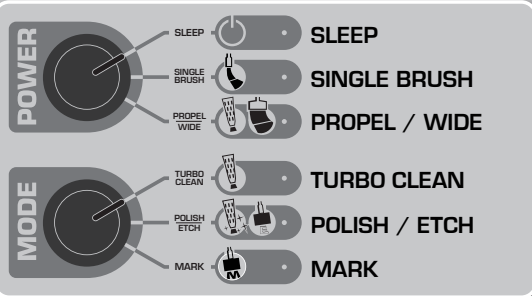
- Attach plug on red cable to red connector of TIG Brush Unit
- Screw wand into handle
- Place shroud on brush and screw into wand
- Or see separate instructions for Propel™ Torch
- Attach plug on black cable to black connector of TIG Brush Unit
- Attach clamp to work piece
- Set POWER control to Sleep
- Attach power cord to mains outlet and TIG Brush Unit



OPERATION

1

- Ensure On/Off switch is ON
- Select mode of operation (Clean/Polish/Mark)
- Operate Power selector for SINGLE or PROPEL



CONSUMABLES

Use only genuine Ensitech consumables: brushes, shrouds and fluids.

www.tigbrush.com



2

- Pour recommended cleaning fluid into suitable container
- Dip brush in fluid
- Apply to the welded area (see hint)
- Keep brush wet to avoid burning of the stainless
- Wash treated surface with cold water
- Apply neutralising fluid and then rinse again with water to ensure a clean surface



3

- Rinse brush after use to remove solution
- Remove brush (CAUTION: HOT) and rinse thread on brush and wand
- Retain shroud when disposing of used brush